	OPERATING TEMPERATUR		-35°C TO +85 °C(N	NOTE 1)	STORAGE		26	-10°C TO +60°C(NC	TE 3)
	OPERATING		20 % TO 80 % (NO	OTE 2)	STORAGE	-		40 % TO 70 %(NO		
RATING	HUMIDITY RANGE VOLTAGE		450.V.40. (DC	<u> </u>	HUMIDITY APPLICAB	MIDITY RANGE		DF14-2628SCF	٠,٨	
	CURRENT		150 V AC (DC)		CONNECT			DF14-2020SCF		
			1 A APPL			LICABLE CONTACT DF14-*S-1				
	1		SPEC	IFICAT	TIONS		- 1			
רו	EM		TEST METHOD			F	RFQU	UREMENTS	QT	АТ
	RUCTION					<u> </u>				, , ,
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				Х
MARKING		CONFIRMED VISUALLY.								Х
ELECTR	IC CHARA	CTERIS	STICS		<u>'</u>					1
CONTACT RESISTANCE		20 mV MAX, 1 mA (DC or 1000 Hz).				30 mΩ MAX.				_
INSULATION RESISTANCE		100V DC.				500 MΩ MIN.				_
VOLTAGE PROOF		500 V AC FOR 1 min.			NO F	NO FLASHOVER OR BREAKDOWN.				<u> </u>
MECHAN	NICAL CHA	RACTE	ERISTICS						-1	1
		50 TIMES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: 30 mΩ MAX.				
						② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				_
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS.				NO ELECTRICAL DISCONTINUITY OF 1µs. NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				_
SHOCK		490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.								_
			ACTERISTICS							
RAPID CHANGE OF TEMPERATURE		TIME $30 \rightarrow 10 \text{ TO } 15 \rightarrow 30 \rightarrow 10 \text{ TO } 15 \text{ min.}$				① CONTACT RESISTANCE: $30 \text{ m}\Omega$ MAX. ② INSULATION RESISTANCE: $500 \text{ M}\Omega$ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF				_
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.				PARTS. X				_
RESISTANCE TO		1) REFLOW SOLDERING				NO DEFORMATION OF CASE OF EXCESSIVE				
SOLDERING	HEAT	≪REFLOW AREA≫ MAX250°C WITHIN 10 sec MIN 230°C WITHIN 60 sec ≪PREHEATING AREA≫ 170°C to 190°C 60 sec to 120 sec PUT THROUGH IN REFLOW FUMACE TWICE LEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR. CONNECTOR TEMPERATURE TO BE AMBIENT FOR SECOND REFLOW. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE :350±5°C,				LOOSENESS OF THE TERMINALS.				
		SOLDERING TIME : 5±1sec. NO STRENGTH ON CONTACT.								
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE,				SOLDER SHALL COVER A MINIMUM OF				
REMARKS		235±5°C FOR INSERTION DURATION, 3sec.			95 %	95 % OF THE SURFACE BEING IMMERSED. X —				
NOTE1: INCL NOTE2: NO C NOTE3: APPL AFTE	ONDENSING Y TO THE CONI	DITION OF	RISING BY CURRENT LONG TERM STORAGE FOR ARD, OPERATING TEMPERAT						RING	
COUN	IT DE	SCRIPTION	ON OF REVISIONS		DESIGNED			CHECKED	DA	TE
1	DIS-H-00004206			Н	K.HAYASH	I _		SZ.ONO	18.0	9.12
Unless oth	erwise specif	ied, refer to IEC 60512.				APPROVED CHECKED DESIGNED		HS.OKAWA	HIMA 18.04.0	
								TS.FUKUSHIMA		
								TS.KUMAZAWA		
Note QT:Q	ualification Tes	t AT:Assurance Test X:Applicable Test			DRAW	RAWING NO.		MK.INOUE 18.04 ELC-160307-54-00		
SPECIFICATION SHEET PA				PART NO.	NO. DF14-*P-1.25H(54)					
HIS -		OSE ELECTRIC CO., LTD.			CODE NO		CL538- 🛕 1			1/1
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APPLICABLE STANDARD