SPECIFICATION

SPEC. No. A-SoftC-e

D A T E : Aug, 2018

To

CUSTOMER'S PRODUCT NAME	TDK'S PRODUCT NAME Multilayer Ceramic Chip Capacitors CGA series/ Automotive grade Soft Termination

Please return this specification to TDK representatives with your signature.
If orders are placed without returned specification, please allow us to judge that specification is accepted by your side.

RECEIPT CONFIRMATION

DATE: YEAR MONTH DAY

Test conditions in this specification based on AEC-Q200 for automotive application.

TDK Corporation

Sales
Electronic Components
Sales & Marketing Group

Engineering
Electronic Components Business Company
Ceramic Capacitors Business Group

APPROVED	Person in charge

APPROVED	CHECKED	Person in charge

CATALOG NUMBER CONSTRUCTION

CGA	D	N	3	X7R	1E	476	M	230	L	E
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)

(1) Series

(2) Dimensions L x W (mm)

Code	EIA	Length	Width	Terminal width
2	CC0402	1.00	0.50	0.10
3	CC0603	1.60	0.80	0.20
4	CC0805	2.00	1.25	0.20
5	CC1206	3.20	1.60	0.20
6	CC1210	3.20	2.50	0.20
7	CC1808	4.50	2.00	0.20
8	CC1812	4.50	3.20	0.20
9	CC2220	5.70	5.00	0.20
D	CC3025	7.50	6.30	0.30

(3)Thickness code

Code	Thickness
B	0.50 mm
C	0.60 mm
E	0.80 mm
F	0.85 mm
H	1.15 mm
J	1.25 mm
K	1.30 mm
L	1.60 mm
M	2.00 mm
N	2.30 mm
P	2.50 mm

(4)Voltage condition for life test

Symbol	Condition
1	1 × R.V.
2	2 × R.V.
3	1.5 × R.V.
4	1.2 × R.V.

(5) Temperature characteristics

Temperature characteristics	Temperature coefficient or capacitance change	Temperature range
C0G	0±30 ppm/°C	-55 to +125°C
X7R	±15%	-55 to +125°C
X7S	±22%	-55 to +125°C
X7T	+22,-33%	-55 to +125°C
X8R	±15%	-55 to +150°C

(6) Rated voltage (DC)

Code	Voltage (DC)
0J	6.3V
1A	10V
1C	16V
1E	25V
1V	35V
1H	50V
2A	100V
2E	250V
2W	450V
2J	630V
3A	1000V
3D	2000V
3F	3000V

(7) Nominal capacitance (pF)

The capacitance is expressed in three digit codes and in units of pico Farads (pF). The first and second digits identify the first and second significant figures of the capacitance. The third digit identifies the multiplier. R designates a decimal point.

(Example)0R5 = 0.5pF
101 = 100pF
225 = 2,200,000pF = 2.2μF

(8) Capacitance tolerance

Code	Tolerance
J	±5%
K	±10%
M	±20%

(9) Thickness

Code	Thickness
050	0.50 mm
060	0.60 mm
080	0.80 mm
085	0.85 mm
115	1.15 mm
125	1.25 mm
130	1.30 mm
160	1.60 mm
200	2.00 mm
230	2.30 mm
250	2.50 mm

(10) Packaging style

Code	Style
A	178mm reel, 4mm pitch
B	178mm reel, 2mm pitch
K	178mm reel, 8mm pitch
L	330mm reel, 12mm pitch

(11) Special reserved code

Code	Description
E	Soft termination

1. SCOPE

This specification is applicable to chip type multilayer ceramic capacitors with a priority over the other relevant specifications.
Production places defined in this specification shall be TDK Corporation Japan, TDK(Suzhou)Co.,Ltd and TDK Components U.S.A. Inc.

EXPLANATORY NOTE:
This specification warrant the quality of the ceramic chip capacitor. The chips should be evaluated or confirmed a state of mounted on your product.
If the use of the chips go beyond the bounds of this specification, we can not afford to guarantee.

2. CODE CONSTRUCTION

(Example)

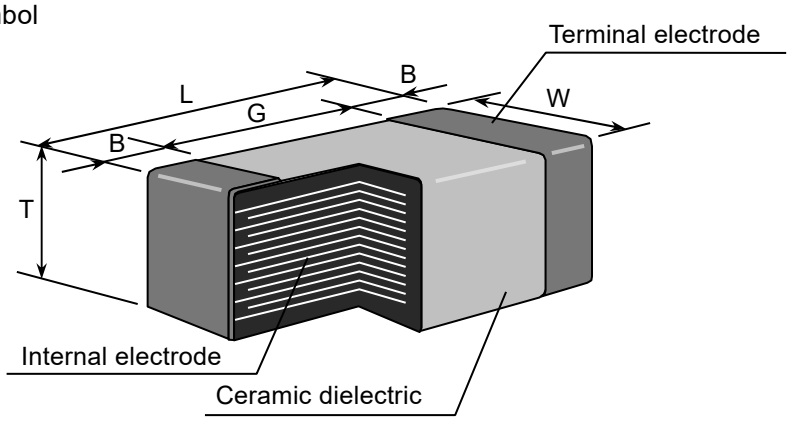
Catalog Number:	CGA	6	P	3	X7S	1H	106	K	250	A	E
(Web)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)

Item Description:	CGA	6	P	3	X7S	1H	106	K	T	xxxS
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(12)	(13)

(1) Series

Symbol	Series
CGA	For Automotive application

(2) Case size symbol



Symbol	Type (EIA style)
2	CC0402
3	CC0603
4	CC0805
5	CC1206
6	CC1210

Symbol	Type (EIA style)
7	CC1808
8	CC1812
9	CC2220
D	CC3025

*As for dimensions of each product, please refer to detailed information on TDK web.

(3) Thickness

Symbol	Dimension (mm)
B	0.50
E	0.80
F	0.85
H	1.15
J	1.25

Symbol	Dimension (mm)
K	1.30
L	1.60
M	2.00
N	2.30
P	2.50

(4) Voltage condition in the life test
(Details are shown in table 1 No.16 at 8.PERFORMANCE.)

Symbol	Condition
1	Rated Voltage
2	Rated Voltage x 2
3	Rated Voltage x 1.5
4	Rated Voltage x 1.2

(5) Temperature Characteristics
(Details are shown in table 1 No.6 and No.7 at 8.PERFORMANCE.)

(6) Rated Voltage

Symbol	Rated Voltage
0 J	DC 6.3 V
1 A	DC 10 V
1 C	DC 16 V
1 E	DC 25 V
1 V	DC 35 V
1 H	DC 50 V
2 A	DC 100 V

Symbol	Rated Voltage
2 E	DC 250 V
2 W	DC 450 V
2 J	DC 630 V
3 A	DC 1000 V
3 D	DC 2000 V
3 F	DC 3000 V

(7) Rated Capacitance

Stated in three digits and in units of pico farads (pF).
The first and Second digits identify the first and second significant figures of the capacitance, the third digit identifies the multiplier.

Symbol	Rated Capacitance
101	100pF
225	2,200,000pF (=2.2μF)

(8) Capacitance tolerance

*M tolerance shall be TDK standard for Over 10μF parts.

Symbol	Tolerance
J	± 5 %
K	± 10 %
M*	± 20 %

(9) Thickness code (Only catalog number)

(10) Package code (Only catalog number)

(11) Special code (Only catalog number)

Symbol	Description
E	Soft termination

(12) Packaging (Only item description)
(Bulk is not applicable for CGA2 [CC0402] type.)

Symbol	Packaging
B	Bulk
T	Taping

(13) TDK internal code (Only item description)

xxx S
S: Soft termination
These TDK internal codes are subject to change without notice.

3. RATED CAPACITANCE AND TOLERANCE

3.1 Standard combination of rated capacitance and tolerances

Class	Temperature Characteristics	Capacitance tolerance		Rated capacitance
1	C0G	J (± 5 %) K (± 10 %)		E – 6 series
2	X7R X7S X7T X8R	Cap≦ 10μF	K (± 10 %) M (± 20 %)	E – 6 series
		Cap＞ 10μF	M (± 20 %)	E – 3 series

3.2 Capacitance Step in E series

E series	Capacitance Step					
E- 3	1.0		2.2		4.7	
E- 6	1.0	1.5	2.2	3.3	4.7	6.8

4. OPERATING TEMPERATURE RANGE

T.C.	Min. operating Temperature	Max. operating Temperature	Reference Temperature
C0G, X7R,X7S,X7T	-55°C	125°C	25°C
X8R	-55°C	150°C	25°C

5. STORING CONDITION AND TERM

5 to 40°C at 20 to 70%RH
6 months Max.

6. P.C. BOARD

When mounting on an aluminum substrate, large case size such as CGA6 [CC1210]~ CGAD [CC3025] types are more likely to be affected by heat stress from the substrate. Please inquire separate specification for the large case sizes when mounted on the substrate.

7. INDUSTRIAL WASTE DISPOSAL

Dispose this product as industrial waste in accordance with the Industrial Waste Law.

8. PERFORMANCE

table 1

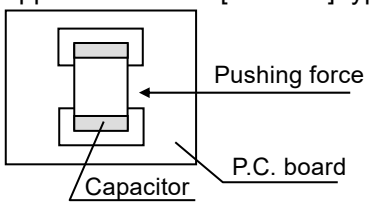
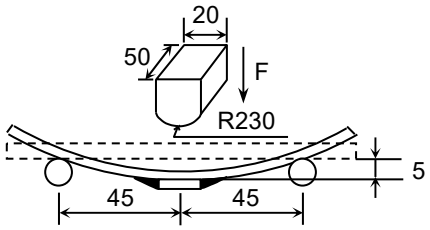
<table>
<tr><th>No.</th><th>Item</th><th>Performance</th><th>Test or inspection method</th></tr>
<tr><td>1</td><td>External Appearance</td><td>No defects which may affect performance.</td><td>Inspect with magnifying glass (3×)</td></tr>
<tr><td>2</td><td>Insulation Resistance</td><td>10,000MΩ or 500MΩ·μF min.
(As for the capacitors of rated voltage 16V DC and,10,000 MΩ or 100MΩ·μF min.,) whichever smaller.</td><td>Apply rated voltage for 60s.
As for the capacitor of rated voltage 630V DC and above, apply 500V DC.</td></tr>
<tr><td>3</td><td>Voltage Proof</td><td>Withstand test voltage without insulation breakdown or other damage.</td><td>
<table>
<tr><th>Class</th><th>Rated voltage (RV)</th><th>Apply voltage</th></tr>
<tr><td rowspan="4">1</td><td>RV≦100V</td><td>3 × rated voltage</td></tr>
<tr><td>100V＜RV≦500V</td><td>1.5 × rated voltage</td></tr>
<tr><td>630V</td><td>1.3 × rated voltage</td></tr>
<tr><td>630V＜RV</td><td>1.2 × rated voltage</td></tr>
<tr><td rowspan="4">2</td><td>RV≦100V</td><td>2.5 × rated voltage</td></tr>
<tr><td>100V＜RV≦500V</td><td>1.5 × rated voltage</td></tr>
<tr><td>630V</td><td>1.3 × rated voltage</td></tr>
<tr><td>630V＜RV</td><td>1.2 × rated voltage</td></tr>
</table>
Above DC voltage shall be applied for 1s. Charge/ discharge current shall not exceed 50mA.</td></tr>
<tr><td>4</td><td>Capacitance</td><td>Within the specified tolerance.</td><td>
<table>
<tr><th>Class</th><th>Capacitance</th><th>Measuring frequency</th><th>Measuring voltage</th></tr>
<tr><td rowspan="2">1</td><td>Cap≦1000pF</td><td>1MHz±10%</td><td rowspan="2">0.5-5Vrms.</td></tr>
<tr><td>Cap＞1000pF</td><td>1kHz±10%</td></tr>
<tr><td rowspan="2">2</td><td>Cap≦10μF</td><td>1kHz±10%</td><td>1.0±0.2Vrms</td></tr>
<tr><td>Cap＞10μF</td><td>120Hz±20%</td><td>0.5±0.2Vrms</td></tr>
</table>
For information which product has which measuring voltage, please contact with our sales representative.</td></tr>
<tr><td>5</td><td>Q
(Class1)

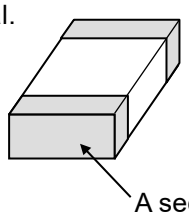
Dissipation Factor
(Class2)</td><td>As for spec of each product, please refer to detailed information on TDK web.</td><td>See No.4 in this table for measuring condition.</td></tr>
<tr><td>6</td><td>Temperature Characteristics of Capacitance
(Class1)</td><td>
<table>
<tr><th>T. C.</th><th>Temperature Coefficient</th></tr>
<tr><td>C0G</td><td>0 ± 30 (ppm/°C)</td></tr>
</table>
Capacitance drift within ± 0.2% or ± 0.05pF, whichever larger.</td><td>Temperature coefficient shall be calculated based on values at 25°C and 85°C temperature.

Measuring temperature below 20°C shall be -10°C and -25°C.</td></tr>
</table>

(continued)

<table>
<tr><th>No.</th><th>Item</th><th>Performance</th><th>Test or inspection method</th></tr>
<tr><td>7</td><td>Temperature Characteristics of Capacitance (Class2)</td><td>Capacitance Change (%)
No voltage applied
X7R: ±15
X7S: ±22
X7T: +22,-33
X8R: ±15</td><td>Capacitance shall be measured by the steps shown in the following table after thermal equilibrium is obtained for each step.

ΔC be calculated ref. STEP3 reading
<table><tr><th>Step</th><th>Temperature(°C)</th></tr><tr><td>1</td><td>25 ± 2</td></tr><tr><td>2</td><td>-55 ± 3</td></tr><tr><td>3</td><td>25 ± 2</td></tr><tr><td>4*</td><td>Max. operating Temp. ± 2</td></tr></table>*X7R, X7S, X7T: 125°C
X8R: 150°C</td></tr>
<tr><td>8</td><td>Robustness of Terminations</td><td>No sign of termination coming off, breakage of ceramic, or other abnormal signs.</td><td>Reflow solder the capacitors on a P.C. board shown in Appendix2 and apply a pushing force of 17.7N with 10±1s (2N is applied for CGA2 [CC0402] type).
 
</td></tr>
<tr><td>9</td><td>Bending</td><td>No mechanical damage.</td><td>Reflow solder the capacitors on a P.C. board shown in Appendix1 and bend it for 5mm (2mm is applied for CGA7 [CC1808] ~ CGA9 [CC2220] parts, 1mm is applied for C7563 [CC3025] parts).
 

(Unit : mm)</td></tr>
<tr><td>10</td><td>Solderability</td><td>New solder to cover over 75% of termination.
25% may have pin holes or rough spots but not concentrated in one spot.
Ceramic surface of A sections shall not be exposed due to melting or shifting of termination material.
 
</td><td>Completely soak both terminations in solder at the following conditions.

Solder : Sn-3.0Ag-0.5Cu or Sn-37Pb
Temperature: 245±5°C (Sn-3.0Ag-0.5Cu)
235±5°C (Sn-37Pb)
Soaking time: 3±0.3s (Sn-3.0Ag-0.5Cu)
2±0.2s (Sn-37Pb)

Flux: Isopropyl alcohol (JIS K 8839)
Rosin (JIS K 5902) 25% solid solution.</td></tr>
</table>

(continued)

<table>
<tr><th>No.</th><th colspan="2">Item</th><th>Performance</th><th>Test or inspection method</th></tr>
<tr><td rowspan="6">11</td><td rowspan="6">Resistance to solder heat</td><td>External appearance</td><td>No cracks are allowed and terminations shall be covered at least 60% with new solder.</td><td rowspan="6">Completely soak both terminations in solder at the following conditions.
260±5°C for 10±1s.

Preheating condition
Temp.: 110 - 140°C
Time : 30 - 60s.

Solder : Sn-3.0Ag-0.5Cu or Sn-37Pb

Flux : Isopropyl alcohol (JIS K 8839) Rosin (JIS K 5902) 25% solid solution.

Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Characteristics</th><th>Change from the value before test*</th></tr><tr><td>Class1/ C0G</td><td>± 2.5 %</td></tr><tr><td>Class2/ X7R, X7S, X7T, X8R</td><td>± 7.5 %</td></tr></table></td></tr>
<tr><td>Q (Class1)</td><td>Meet the initial spec.</td></tr>
<tr><td>D.F. (Class2)</td><td>Meet the initial spec.</td></tr>
<tr><td>Insulation Resistance</td><td>Meet the initial spec.</td></tr>
<tr><td>Voltage proof</td><td>No insulation breakdown or other damage.</td></tr>
<tr><td rowspan="4">12</td><td rowspan="4">Vibration</td><td>External appearance</td><td>No mechanical damage.</td><td rowspan="4">Reflow solder the capacitors on a P.C. board shown in Appendix2 before testing.

Vibrate the capacitors with following conditions.
Applied force : 5G max.
Frequency : 10 - 2,000Hz
Duration : 20 min.
Cycle : 12 cycles in each 3 mutually perpendicular directions.</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Characteristics</th><th>Change from the value before test*</th></tr><tr><td>Class1/ C0G</td><td>± 2.5 %</td></tr><tr><td>Class2/ X7R, X7S, X7T, X8R</td><td>± 7.5 %</td></tr></table></td></tr>
<tr><td>Q (Class1)</td><td>Meet the initial spec.</td></tr>
<tr><td>D.F. (Class2)</td><td>Meet the initial spec.</td></tr>
</table>

*Typical SPEC.

(continued)

<table>
<tr><th>No.</th><th colspan="2">Item</th><th>Performance</th><th>Test or inspection method</th></tr>
<tr><td rowspan="7">13</td><td rowspan="7">Temperature cycle</td><td>External appearance</td><td>No mechanical damage.</td><td rowspan="7">Reflow solder the capacitors on a P.C. board shown in Appendix2 before testing.

Expose the capacitors in the condition step1 through step 4 and repeat 1,000 times consecutively.

Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.

<table><tr><th>Step</th><th>Temperature(°C)</th><th>Time (min.)</th></tr><tr><td>1</td><td>-55 ±3</td><td>30 ± 3</td></tr><tr><td>2</td><td>25</td><td>2 - 5</td></tr><tr><td>3*</td><td>Max. operating Temp. ±2</td><td>30 ± 2</td></tr><tr><td>4</td><td>25</td><td>2 - 5</td></tr></table>
*C0G, X7R, X7S, X7T: 125°C
X8R: 150°C</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Characteristics</th><th>Change from the value before test*</th></tr><tr><td>Class1/ C0G</td><td>± 2.5 %</td></tr><tr><td>Class2/ X7R, X7S, X7T, X8R</td><td>± 7.5 %</td></tr></table></td></tr>
<tr><td>Q (Class1)</td><td>Meet the initial spec.</td></tr>
<tr><td>D.F. (Class2)</td><td>Meet the initial spec.</td></tr>
<tr><td>Insulation Resistance</td><td>Meet the initial spec.</td></tr>
<tr><td>Voltage proof</td><td>No insulation breakdown or other damage.</td></tr>
<tr><td rowspan="6">14</td><td rowspan="6">Moisture Resistance (Steady State)</td><td>External appearance</td><td>No mechanical damage.</td><td rowspan="6">Reflow solder the capacitors on a P.C. board shown in Appendix2 before testing.

Leave at temperature 40±2°C, 90 to 95%RH for 500 +24,0h.

Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Characteristics</th><th>Change from the value before test*</th></tr><tr><td>Class1/ C0G</td><td>± 5 %</td></tr><tr><td>Class2/ X7R, X7S, X7T, X8R</td><td>± 12.5 %</td></tr></table></td></tr>
<tr><td>Q (Class1)</td><td>350 min.</td></tr>
<tr><td>D.F. (Class2)</td><td>200% of initial spec. max.</td></tr>
<tr><td>Insulation Resistance</td><td>1,000MΩ or 50MΩ·μF min. (As for the capacitors of rated voltage 16V DC, 1,000 MΩ or 10MΩ·μF min.,) whichever smaller.</td></tr>
</table>

*Typical SPEC.

(continued)

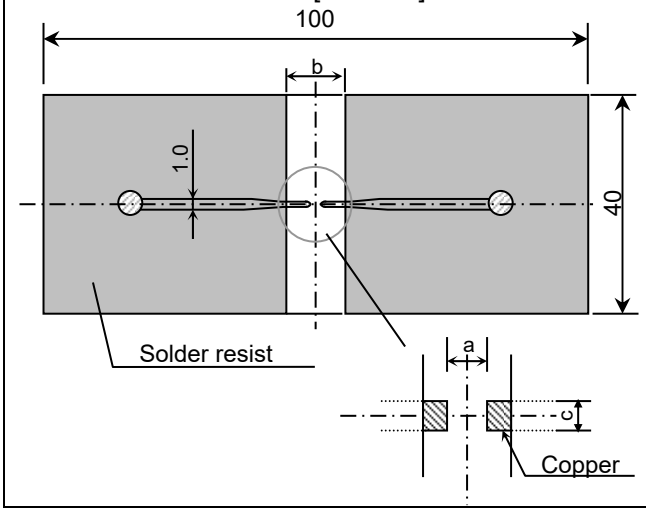
<table>
<tr><th>No.</th><th colspan="2">Item</th><th>Performance</th><th>Test or inspection method</th></tr>
<tr><td rowspan="5">15</td><td rowspan="5">Moisture Resistance</td><td>External appearance</td><td>No mechanical damage.</td><td rowspan="5">Reflow solder the capacitors on a P.C. board shown in Appendix2 before testing.
Apply the rated voltage (DC 1kV is applied for 3D and 3F products) at temperature 85°C and 85%RH for 1,000 +48,0h.
Charge/ discharge current shall not exceed 50mA.
Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.
Voltage conditioning (only for Class2) Voltage treat the capacitors under testing temperature and voltage for 1 hour.
Leave the capacitors in ambient condition for 24±2h before measurement.
Use this measurement for initial value.</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Characteristics</th><th>Change from the value before test*</th></tr><tr><td>Class1/ C0G</td><td>± 7.5 %</td></tr><tr><td>Class2/ X7R, X7S, X7T, X8R</td><td>± 12.5 %</td></tr></table></td></tr>
<tr><td>Q (Class1)</td><td>200 min.</td></tr>
<tr><td>D.F. (Class2)</td><td>200% of initial spec. max.</td></tr>
<tr><td>Insulation Resistance</td><td>500MΩ or 25MΩ·μF min. (As for the capacitors of rated voltage 16V DC, 500 MΩ or 5MΩ·μF min.,) whichever smaller.</td></tr>
<tr><td rowspan="5">16</td><td rowspan="5">Life</td><td>External appearance</td><td>No mechanical damage.</td><td rowspan="5">Reflow solder the capacitors on a P.C. board shown in Appendix2 before testing.
Below the voltage shall be applied at Max. operating Temp. ±2°C for 1,000 +48,0h.<table><tr><th>Applied Voltage</th></tr><tr><td>Rated voltage x2</td></tr><tr><td>Rated voltage x1.5</td></tr><tr><td>Rated voltage x1.2</td></tr><tr><td>Rated voltage x1</td></tr></table>As for applied voltage, please refer “Voltage condition in the life test” on p-2.
Charge/ discharge current shall not exceed 50mA.
Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.
Voltage conditioning (only for Class2) Voltage treat the capacitors under testing temperature and voltage for 1 hour.
Leave the capacitors in ambient condition for 24±2h before measurement.
Use this measurement for initial value.</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Characteristics</th><th>Change from the value before test*</th></tr><tr><td>Class1/ C0G</td><td>± 3 %</td></tr><tr><td>Class2/ X7R, X7S, X7T, X8R</td><td>± 15 %</td></tr></table></td></tr>
<tr><td>Q (Class1)</td><td>350 min.</td></tr>
<tr><td>D.F. (Class2)</td><td>200% of initial spec. max.</td></tr>
<tr><td>Insulation Resistance</td><td>1,000MΩ or 50MΩ·μF min. (As for the capacitors of rated voltage 16V DC,1,000 MΩ or 10MΩ·μF min.,) whichever smaller.</td></tr>
</table>

*Typical SPEC.

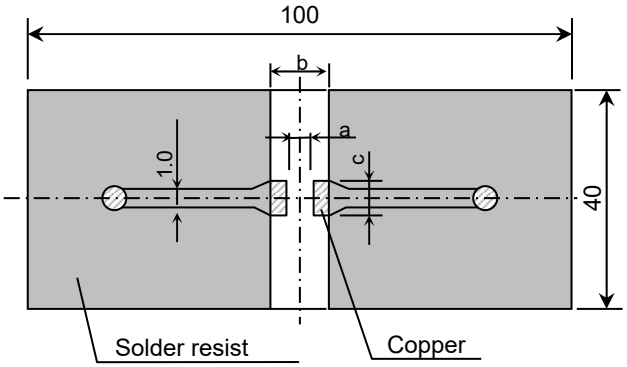
**As for the initial measurement of capacitors (Class2) on number 7,11,12,13 and 14 leave capacitors at 150 –10,0°C for 1 hour and measure the value after leaving capacitors for 24±2h in ambient condition.

Appendix1
P.C. board for bending test

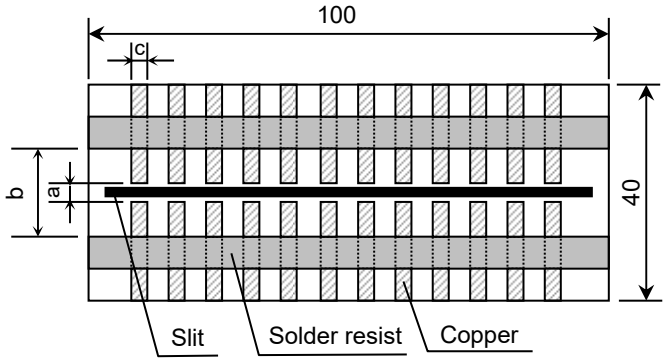
CGA2 [CC0402]



CGA3 [CC0603] ~ CGAD [CC3025]



Appendix2
P.C. Board for reliability test



(It is recommended to provide a slit on P.C. board for CGA6 [CC1210] ~ CGAD [CC3025].)

(Unit : mm)

Type	Dimensions		
TDK(EIA style)	a	b	c
CGA2 [CC0402]	0.4	1.5	0.5
CGA3 [CC0603]	1.0	3.0	1.2
CGA4 [CC0805]	1.2	4.0	1.65
CGA5 [CC1206]	2.2	5.0	2.0
CGA6 [CC1210]	2.2	5.0	2.9
CGA7 [CC1808]	3.5	7.0	2.5
CGA8 [CC1812]	3.5	7.0	3.7
CGA9 [CC2220]	4.5	8.0	5.6
CGAD [CC3025]	5.5	9.1	6.9

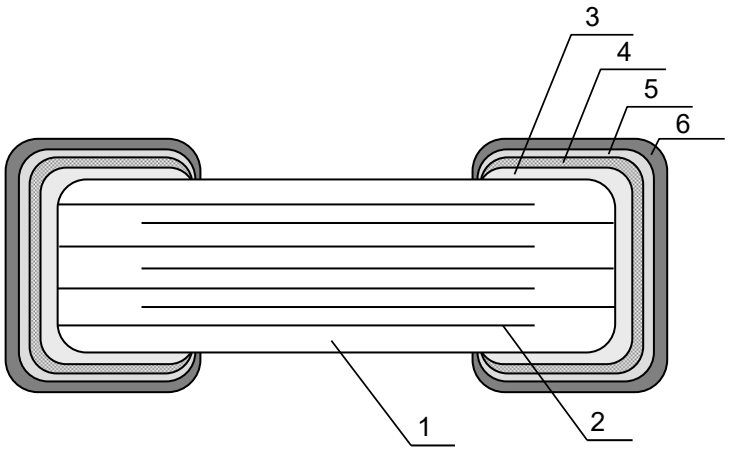
1. Material : Glass Epoxy(As per JIS C6484 GE4)

Copper (Thickness:0.035mm)

Solder resist

2. Thickness : Appendix 1 — 0.8mm (CGA2 [CC0402])
— 1.6mm (CGA3 [CC0603] ~ CGAD [CC3025])
: Appendix 2 — 1.6mm

9. INSIDE STRUCTURE AND MATERIAL



No.	NAME	MATERIAL	
		Class1	Class2
1	Dielectric	$CaZrO_3$	$BaTiO_3$
2	Electrode	Nickel (Ni)	
3	Termination	Copper (Cu)	
4		Conductive resin (Filler: Ag)	
5		Nickel (Ni)	
6		Tin (Sn)	

10. PACKAGING

Packaging shall be done to protect the components from the damage during transportation and storing, and a label which has the following information shall be attached.

1) Total number of components in a plastic bag for bulk packaging : 1000pcs
2) Tape packaging is as per 14. TAPE PACKAGING SPECIFICATION.
   (CGA2 [CC0402] types are applicable only to tape packaging.)

1) Inspection No.
2) TDK P/N
3) Customer's P/N
4) Quantity

*Composition of Inspection No.

Example F 6 A – OO – OOO
(a) (b) (c) (d) (e)

a) Line code
b) Last digit of the year
c) Month and A for January and B for February and so on. (Skip I)
d) Inspection Date of the month.
e) Serial No. of the day

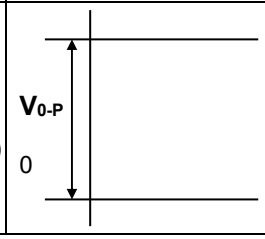
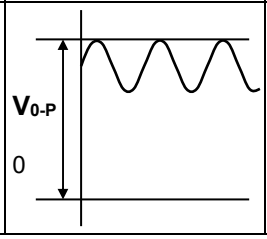
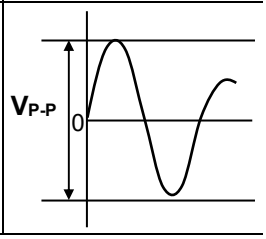
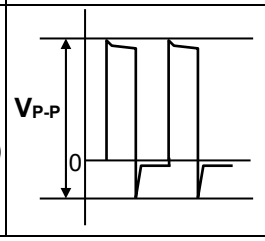
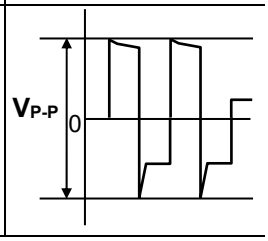
11. RECOMMENDATION

As for CGA6 [CC1210] and larger, it is recommended to provide a slit (about 1mm width) in the board under the components to improve washing Flux. And please make sure to dry detergent up completely before.

12. SOLDERING CONDITION

As for CGA2 [CC0402], CGA6 [CC1210] and larger, reflow soldering only.

13. Caution

<table>
<tr><th>No.</th><th>Process</th><th>Condition</th></tr>
<tr><td>1</td><td>Operating Condition (Storage, Transportation)</td><td>1-1. Storage
1) The capacitors must be stored in an ambient temperature of 5 to 40°C with a relative humidity of 20 to 70%RH. The products should be used within 6 months upon receipt.
2) The capacitors must be operated and stored in an environment free of dew condensation and these gases such as Hydrogen Sulphide, Hydrogen Sulphate, Chlorine, Ammonia and sulfur.
3) Avoid storing in sun light and falling of dew.
4) Do not use capacitors under high humidity and high and low atmospheric pressure which may affect capacitors reliability.
5) Capacitors should be tested for the solderability when they are stored for long time.
1-2. Handling in transportation
In case of the transportation of the capacitors, the performance of the capacitors may be deteriorated depending on the transportation condition.
(Refer to JEITA RCR-2335C 9.2 Handling in transportation)</td></tr>
<tr><td>2</td><td>Circuit design
! Caution</td><td>2-1. Operating temperature
Operating temperature should be followed strictly within this specification, especially be careful with maximum temperature.
1) Do not use capacitors above the maximum allowable operating temperature.
2) Surface temperature including self heating should be below maximum operating temperature.
(Due to dielectric loss, capacitors will heat itself when AC is applied. Especially at high frequencies around its SRF, the heat might be so extreme that it may damage itself or the product mounted on. Please design the circuit so that the maximum temperature of the capacitors including the self heating to be below the maximum allowable operating temperature. Temperature rise at capacitor surface shall be below 20°C)
3) The electrical characteristics of the capacitors will vary depending on the temperature. The capacitors should be selected and designed in taking the temperature into consideration.
2-2. Operating voltage
1) Operating voltage across the terminals should be below the rated voltage.
When AC and DC are super imposed, $V_{0\text{-}P}$ must be below the rated voltage.
— (1) and (2)
AC or pulse with overshooting, $V_{P\text{-}P}$ must be below the rated voltage.
— (3), (4) and (5)
When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use the capacitors within rated voltage containing these Irregular voltage.
<table>
<tr><th>Voltage</th><th>(1) DC voltage</th><th>(2) DC+AC voltage</th><th>(3) AC voltage</th></tr>
<tr><td>Positional Measurement (Rated voltage)</td><td> 
</td><td> 
</td><td> 
</td></tr>
</table>
<table>
<tr><th>Voltage</th><th>(4) Pulse voltage (A)</th><th>(5) Pulse voltage (B)</th></tr>
<tr><td>Positional Measurement (Rated voltage)</td><td> 
</td><td> 
</td></tr>
</table>
</td></tr>
</table>

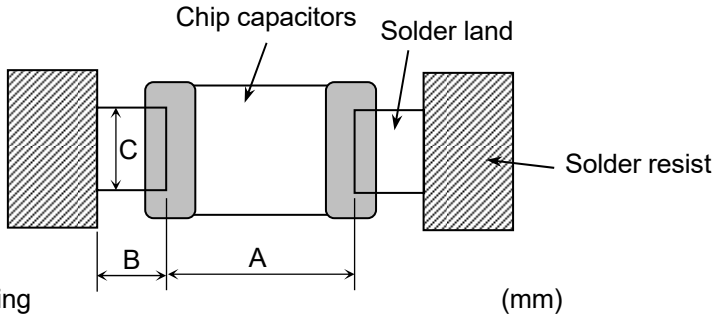
<table>
<tr><th>No.</th><th>Process</th><th>Condition</th></tr>
<tr><td>2</td><td>Circuit design
! Caution</td><td>2) Even below the rated voltage, if repetitive high frequency AC or pulse is applied, the reliability of the capacitors may be reduced.

3) The effective capacitance will vary depending on applied DC and AC voltages. The capacitors should be selected and designed in taking the voltages into consideration.

2-3. Frequency
When the capacitors (Class 2) are used in AC and/or pulse voltages, the capacitors may vibrate themselves and generate audible sound.</td></tr>
<tr><td>3</td><td>Designing
P.C. board</td><td>The amount of solder at the terminations has a direct effect on the reliability of the capacitors.
1) The greater the amount of solder, the higher the stress on the chip capacitors, and the more likely that it will break. When designing a P.C. board, determine the shape and size of the solder lands to have proper amount of solder on the terminations.

2) Avoid using common solder land for multiple terminations and provide individual solder land for each terminations.

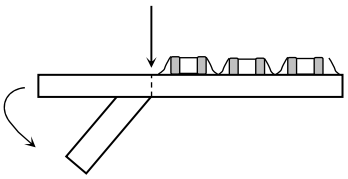
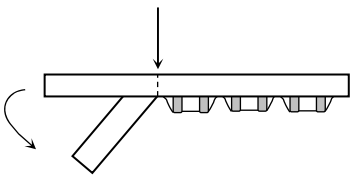
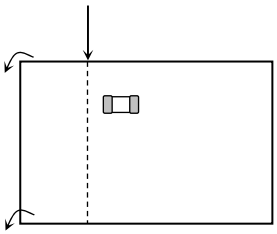
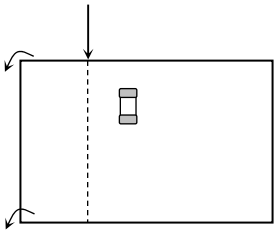
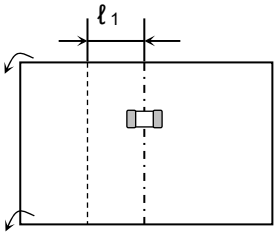
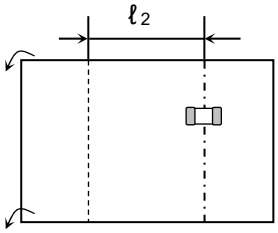
3) Size and recommended land dimensions.

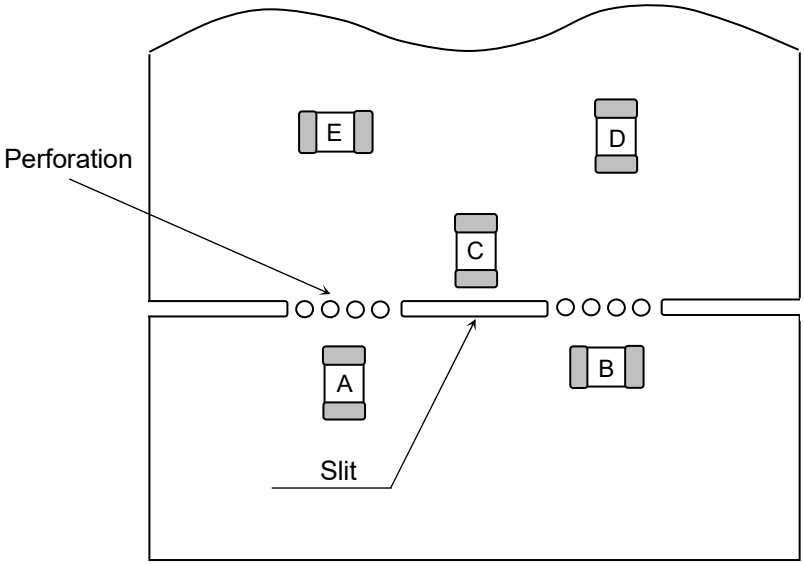
Flow soldering (mm)
<table>
<tr><th>Type / Symbol</th><th>CGA3 [CC0603]</th><th>CGA4 [CC0805)</th><th>CGA5 [CC1206]</th></tr>
<tr><td>A</td><td>0.7 - 1.0</td><td>1.0 - 1.3</td><td>2.1 - 2.5</td></tr>
<tr><td>B</td><td>0.8 - 1.0</td><td>1.0 - 1.2</td><td>1.1 - 1.3</td></tr>
<tr><td>C</td><td>0.6 - 0.8</td><td>0.8 - 1.1</td><td>1.0 - 1.3</td></tr>
</table>

Reflow soldering (mm)
<table>
<tr><th>Type / Symbol</th><th>CGA2 [CC0402]</th><th>CGA3 [CC0603]</th><th>CGA4 [CC0805]</th><th>CGA5 [CC1206]</th></tr>
<tr><td>A</td><td>0.3 - 0.5</td><td>0.6 - 0.8</td><td>0.9 - 1.2</td><td>2.0 - 2.4</td></tr>
<tr><td>B</td><td>0.35 - 0.45</td><td>0.6 - 0.8</td><td>0.7 - 0.9</td><td>1.0 - 1.2</td></tr>
<tr><td>C</td><td>0.4 - 0.6</td><td>0.6 - 0.8</td><td>0.9 - 1.2</td><td>1.1 - 1.6</td></tr>
</table>
<table>
<tr><th>Type / Symbol</th><th>CGA6 [CC1210]</th><th>CGA7 [CC1808]</th><th>CGA8 [CC1812]</th><th>CGA9 [CC2220]</th><th>CGAD [CC3025]</th></tr>
<tr><td>A</td><td>2.0 - 2.4</td><td>3.1 – 3.7</td><td>3.1 - 3.7</td><td>4.1 - 4.8</td><td>5.2 - 5.8</td></tr>
<tr><td>B</td><td>1.0 - 1.2</td><td>1.2 - 1.4</td><td>1.2 - 1.4</td><td>1.2 - 1.4</td><td>1.7 - 1.9</td></tr>
<tr><td>C</td><td>1.9 - 2.5</td><td>1.5 - 2.0</td><td>2.4 - 3.2</td><td>4.0 - 5.0</td><td>6.4 - 7.4</td></tr>
</table></td></tr>
</table>

No.	Process	Condition
3	Designing P.C. board	4) Recommended chip capacitors layout is as following.

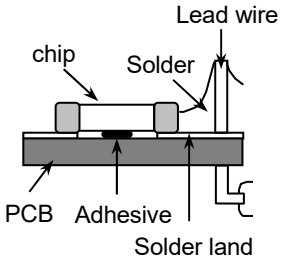
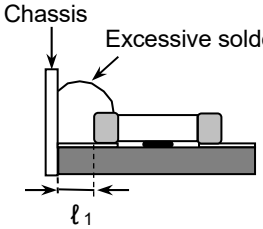
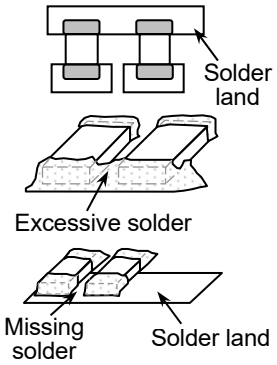
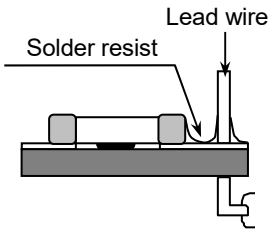
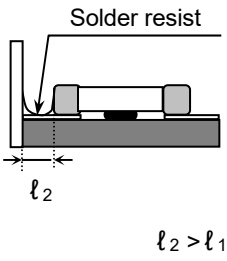
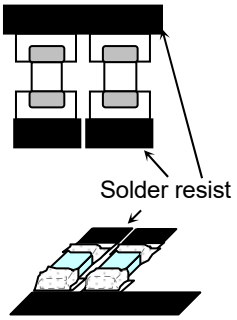
	Disadvantage against bending stress	Advantage against bending stress
Mounting face	Perforation or slit  Break P.C. board with mounted side up.	Perforation or slit  Break P.C. board with mounted side down.
Chip arrangement (Direction)	Mount perpendicularly to perforation or slit Perforation or slit 	Mount in parallel with perforation or slit Perforation or slit 
Distance from slit	Closer to slit is higher stress  ($\ell_1 < \ell_2$)	Away from slit is less stress  ($\ell_1 < \ell_2$)

No.	Process	Condition
3	Designing P.C. board	5) Mechanical stress varies according to location of chip capacitors on the P.C. board.

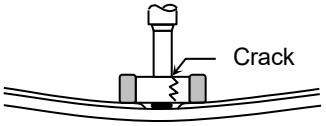
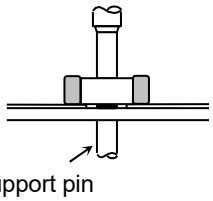
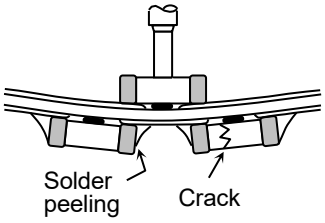
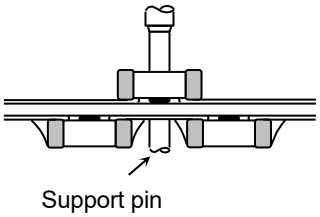


The stress in capacitors is in the following order.
A > B = C > D > E

6) Layout recommendation

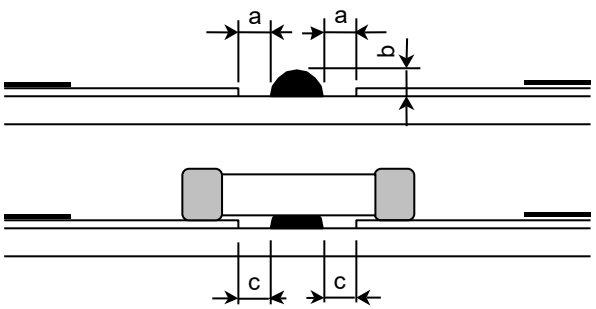
Example	Use of common solder land	Soldering with chassis	Use of common solder land with other SMD
Need to avoid			
Recommen-dation			

No.	Process	Condition
4	Mounting	4-1. Stress from mounting head If the mounting head is adjusted too low, it may induce excessive stress in the chip capacitors to result in cracking. Please take following precautions. 1) Adjust the bottom dead center of the mounting head to reach on the P.C. board surface and not press it. 2) Adjust the mounting head pressure to be 1 to 3N of static weight. 3) To minimize the impact energy from mounting head, it is important to provide support from the bottom side of the P.C. board. See following examples.

	Not recommended	Recommended
Single sided mounting		
Double-sides mounting		

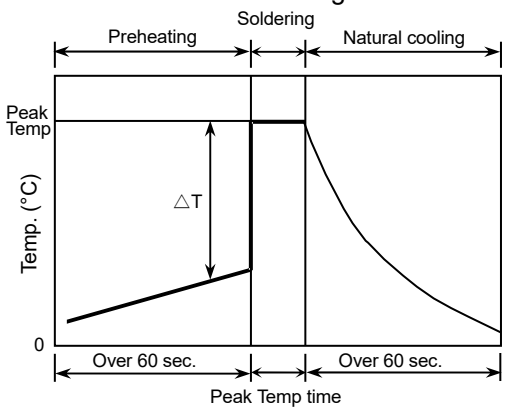
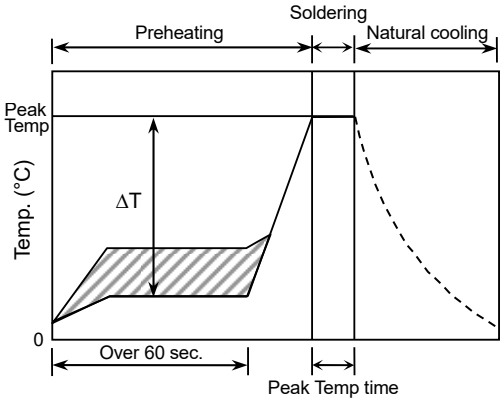
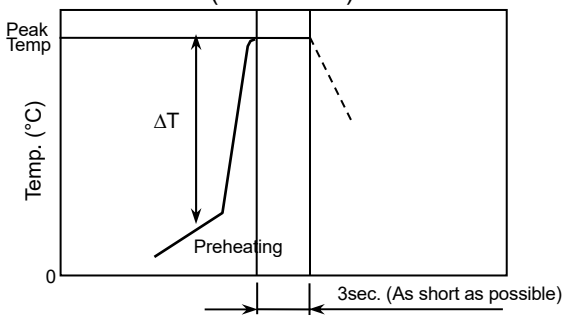
When the centering jaw is worn out, it may give mechanical impact on the capacitors to cause crack. Please control the close up dimension of the centering jaw and provide sufficient preventive maintenance and replacement of it.

4-2. Amount of adhesive



Example : CGA4 [CC0805], CGA5 [CC1206]

a	0.2mm min.
b	70 - 100μm
c	Do not touch the solder land

No.	Process	Condition
5	Soldering	5-1. Flux selection Although highly-activated flux gives better solderability, substances which increase activity may also degrade the insulation of the chip capacitors. To avoid such degradation, it is recommended following. 1) It is recommended to use a mildly activated rosin flux (less than 0.1wt% chlorine). Strong flux is not recommended. 2) Excessive flux must be avoided. Please provide proper amount of flux. 3) When water-soluble flux is used, enough washing is necessary. 5-2. Recommended soldering profile by various methods Wave soldering  Reflow soldering  Manual soldering (Solder iron)  APPLICATION As for CGA3 [CC0603] ~ CGA5 [CC1206], applied to wave soldering and reflow soldering. As for CGA2 [CC0402] and CGA6 [CC1210] ~ CGAD [CC3025], applied only to reflow soldering. *As for peak temperature of manual soldering, please refer "5-6. Solder repair by solder iron". 5-3. Recommended soldering peak temp and peak temp duration

Temp./Duration / Solder	Wave soldering		Reflow soldering	
	Peak temp(°C)	Duration(sec.)	Peak temp(°C)	Duration(sec.)
Sn-Pb Solder	250 max.	3 max.	230 max.	20 max.
Lead Free Solder	260 max.	5 max.	260 max.	10 max.

Recommended solder compositions
Sn-37Pb (Sn-Pb solder)
Sn-3.0Ag-0.5Cu (Lead Free Solder)

No.	Process	Condition
5	Soldering	5-4. Avoiding thermal shock 1) Preheating condition

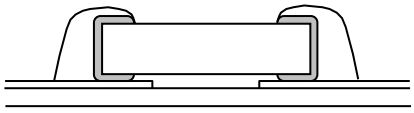
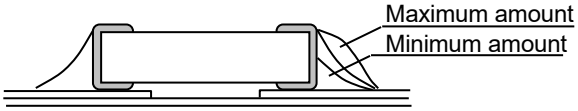
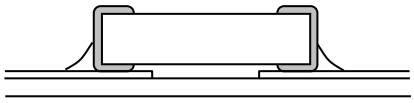
Soldering	Type	Temp. (°C)
Wave soldering	CGA3 [CC0603], CGA4 [CC0805], CGA5 [CC1206]	ΔT ≤ 150
Reflow soldering	CGA2 [CC0402], CGA3 [CC0603], CGA4 [CC0805], CGA5 [CC1206]	ΔT ≤ 150
	CGA6 [CC1210], CGA7 [CC1808), CGA8 [CC1812], CGA9 [CC2220], CGAD [CC3025]	ΔT ≤ 130
Manual soldering	CGA2 [CC0402], CGA3 [CC0603], CGA4 [CC0805], CGA5 [CC1206]	ΔT ≤ 150
	CGA6 [CC1210], CGA7 [CC1808), CGA8 [CC1812], CGA9 [CC2220], CGAD [CC3025]	ΔT ≤ 130

2) Cooling condition

Natural cooling using air is recommended. If the chips are dipped into a solvent for cleaning, the temperature difference (ΔT) must be less than 100°C.

5-5. Amount of solder

Excessive solder will induce higher tensile force in chip capacitors when temperature changes and it may result in chip cracking. In sufficient solder may detach the capacitors from the P.C. board.

Excessive solder		Higher tensile force in chip capacitors to cause crack
Adequate		
Insufficient solder		Low robustness may cause contact failure or chip capacitors come off the P.C. board.

5-6. Solder repair by solder iron

1) Selection of the soldering iron tip

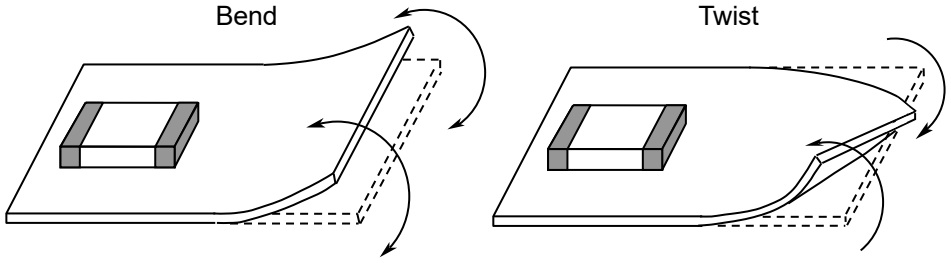
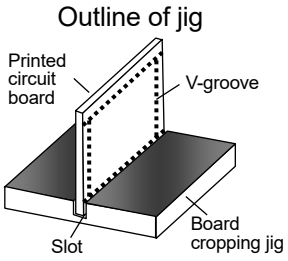
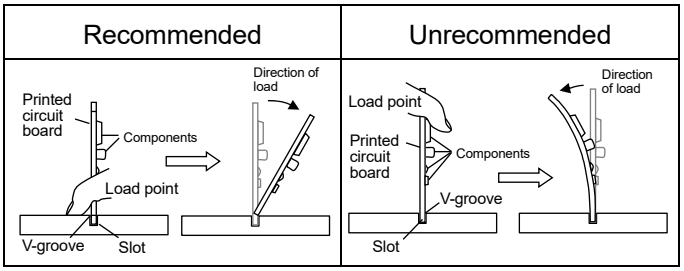
Tip temperature of solder iron varies by its type, P.C. board material and solder land size. The higher the tip temperature, the quicker the operation. However, heat shock may cause a crack in the chip capacitors.

Please make sure the tip temp. before soldering and keep the peak temp and time in accordance with following recommended condition. (Please preheat the chip capacitors with the condition in 5-4 to avoid the thermal shock.)

Recommended solder iron condition (Sn-Pb Solder and Lead Free Solder)

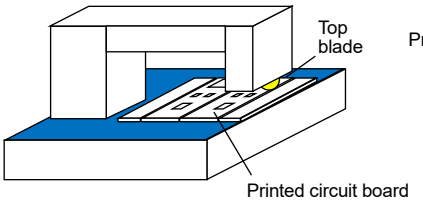
Type	Temp. (°C)	Duration (sec.)	Wattage (W)	Shape (mm)
CGA2 [CC0402] CGA3 [CC0603] CGA4 [CC0805] CGA5 [CC1206]	350 max.	3 max.	20 max.	Ø 3.0 max.
CGA6 [CC1210] CGA7 [CC1808] CGA8 [CC1812] CGA9 [CC2220] CGAD [CC3025]	280 max.			

No.	Process	Condition
5	Soldering	2) Direct contact of the soldering iron with ceramic dielectric of chip capacitors may cause crack. Do not touch the ceramic dielectric and the terminations by solder iron. 3) It is not recommended to reuse dismounted capacitors. 5-7. Sn-Zn solder Sn-Zn solder affects product reliability. Please contact TDK in advance when utilize Sn-Zn solder. 5-8. Countermeasure for tombstone The misalignment between the mounted positions of the capacitors and the land patterns should be minimized. The tombstone phenomenon may occur especially the capacitors are mounted (in longitudinal direction) in the same direction of the reflow soldering. (Refer to JEITA RCR-2335C Annex A (Informative) Recommendations to prevent the tombstone phenomenon)
6	Cleaning	1) If an unsuitable cleaning fluid is used, flux residue or some foreign articles may stick to chip capacitors surface to deteriorate especially the insulation resistance. 2) If cleaning condition is not suitable, it may damage the chip capacitors. 2)-1. Insufficient washing (1) Terminal electrodes may corrode by Halogen in the flux. (2) Halogen in the flux may adhere on the surface of capacitors, and lower the insulation resistance. (3) Water soluble flux has higher tendency to have above mentioned problems (1) and (2). 2)-2. Excessive washing When ultrasonic cleaning is used, excessively high ultrasonic energy output can affect the connection between the ceramic chip capacitor's body and the terminal electrode. To avoid this, following is the recommended condition. Power : 20 W/・max. Frequency : 40 kHz max. Washing time : 5 minutes max. 2)-3. If the cleaning fluid is contaminated, density of Halogen increases, and it may bring the same result as insufficient cleaning.

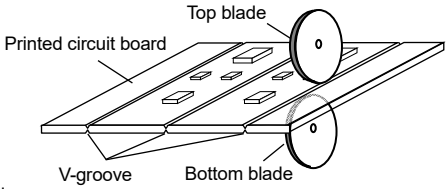
No.	Process	Condition
7	Coating and molding of the P.C. board	1) When the P.C. board is coated, please verify the quality influence on the product. 2) Please verify carefully that there is no harmful decomposing or reaction gas emission during curing which may damage the chip capacitors. 3) Please verify the curing temperature.
8	Handling after chip mounted ! Caution	1) Please pay attention not to bend or distort the P.C. board after soldering in handling otherwise the chip capacitors may crack.  2) Printed circuit board cropping should not be carried out by hand, but by using the proper tooling. Printed circuit board cropping should be carried out using a board cropping jig as shown in the following figure or a board cropping apparatus to prevent inducing mechanical stress on the board. (1)Example of a board cropping jig Recommended example: The board should be pushed from the back side, close to the cropping jig so that the board is not bent and the stress applied to the capacitor is compressive. Unrecommended example: If the pushing point is far from the cropping jig and the pushing direction is from the front side of the board, large tensile stress is applied to the capacitor, which may cause cracks.  

No.	Process	Condition
8	Handling after chip mounted ! Caution	(2)Example of a board cropping machine An outline of a printed circuit board cropping machine is shown below. The top and bottom blades are aligned with one another along the lines with the V-grooves on printed circuit board when cropping the board. Unrecommended example: Misalignment of blade position between top and bottom, right and left, or front and rear blades may cause a crack in the capacitor.

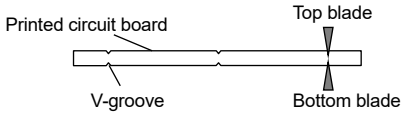
Outline of machine



Principle of operation



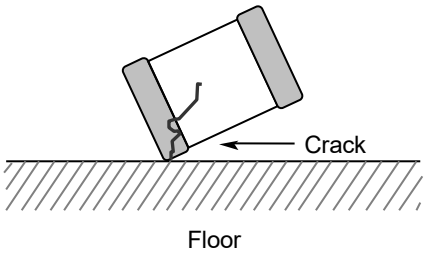
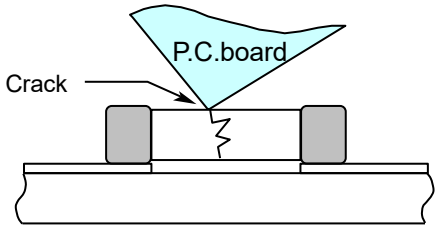
Cross-section diagram



Recommended	Unrecommended		
	Top-bottom misalignment	Left-right misalignment	Front-rear misalignment
Top blade Board Bottom blade	Top blade Bottom blade	Top blade Bottom blade	Top blade Bottom blade

3) When functional check of the P.C. board is performed, check pin pressure tends to be adjusted higher for fear of loose contact. But if the pressure is excessive and bend the P.C. board, it may crack the chip capacitors or peel the terminations off. Please adjust the check pins not to bend the P.C. board.

Item	Not recommended	Recommended
Board bending	Termination peeling Check pin	Support pin Check pin

No.	Process	Condition
9	Handling of loose chip capacitors	1) If dropped the chip capacitors may crack. Once dropped do not use it. Especially, the large case sized chip capacitors are tendency to have cracks easily, so please handle with care.  2) Piling the P.C. board after mounting for storage or handling, the corner of the P.C. board may hit the chip capacitors of another board to cause crack. 
10	Capacitance aging	The capacitors (Class 2) have aging in the capacitance. They may not be used in precision time constant circuit. In case of the time constant circuit, the evaluation should be done well.
11	Estimated life and estimated failure rate of capacitors	As per the estimated life and the estimated failure rate depend on the temperature and the voltage. This can be calculated by the equation described in JEITA RCR-2335C Annex F (Informative) Calculation of the estimated lifetime and the estimated failure rate (Voltage acceleration coefficient : 3 multiplication rule, Temperature acceleration coefficient : 10°C rule) The failure rate can be decreased by reducing the temperature and the voltage but they will not be guaranteed.

No.	Process	Condition
12	Caution during operation of equipment	1) A capacitor shall not be touched directly with bare hands during operation in order to avoid electric shock. Electric energy held by the capacitor may be discharged through the human body when touched with a bare hand. Even when the equipment is off, a capacitor may stay charged. The capacitor should be handled after being completely discharged using a resistor. 2) The terminals of a capacitor shall not be short-circuited by any accidental contact with a conductive object. A capacitor shall not be exposed to a conductive liquid such as an acid or alkali solution. A conductive object or liquid, such as acid and alkali, between the terminals may lead to the breakdown of a capacitor due to short circuit 3) Confirm that the environment to which the equipment will be exposed during transportation and operation meets the specified conditions. Do not to use the equipment in the following environments. (1) Environment where a capacitor is spattered with water or oil (2) Environment where a capacitor is exposed to direct sunlight (3) Environment where a capacitor is exposed to Ozone, ultraviolet rays or radiation (4) Environment where a capacitor exposed to corrosive gas(e.g. hydrogen sulfide, sulfur dioxide, chlorine. ammonia gas etc.) (5) Environment where a capacitor exposed to vibration or mechanical shock exceeding the specified limits. (6) Atmosphere change with causes condensation
13	Others ! Caution	The products listed on this specification sheet are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) and automotive application under a normal operation and use condition. The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below or for any other use exceeding the range or conditions set forth in this specification sheet. If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in this specification, please contact us. (1) Aerospace/Aviation equipment (2) Transportation equipment (electric trains, ships, etc. except automotive application) (3) Medical equipment (Excepting Pharmaceutical Affairs Law classification Class1, 2) (4) Power-generation control equipment (5) Atomic energy-related equipment (6) Seabed equipment (7) Transportation control equipment (8) Public information-processing equipment (9) Military equipment (10) Electric heating apparatus, burning equipment (11) Disaster prevention/crime prevention equipment (12) Safety equipment (13) Other applications that are not considered general-purpose applications When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.

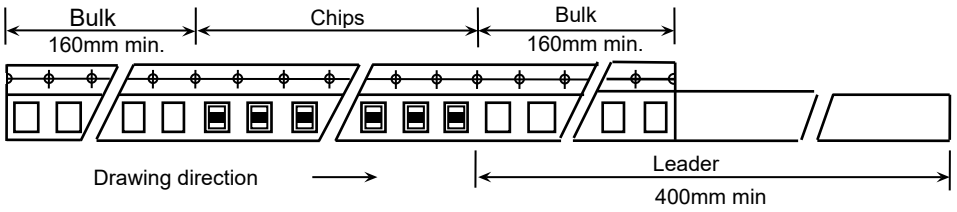
14. TAPE PACKAGING SPECIFICATION

1. CONSTRUCTION AND DIMENSION OF TAPING

1-1. Dimensions of carrier tape

Dimensions of paper tape shall be according to Appendix 3, 4.
Dimensions of plastic tape shall be according to Appendix 5, 6, 7.

1-2. Bulk part and leader of taping

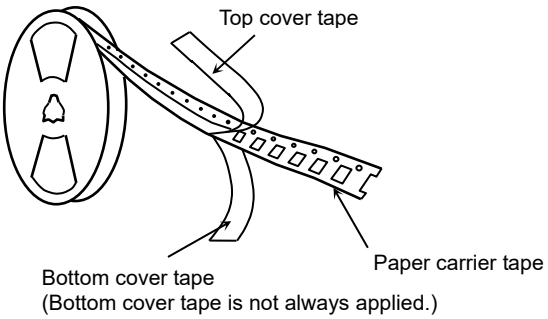


1-3. Dimensions of reel

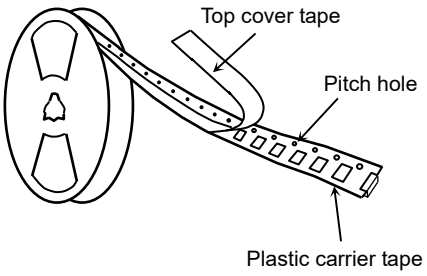
Dimensions of Ø178 reel shall be according to Appendix 8, 9.
Dimensions of Ø330 reel shall be according to Appendix 10, 11, 12.

1-4. Structure of taping

(a) Paper



(b) Plastic



2. CHIP QUANTITY

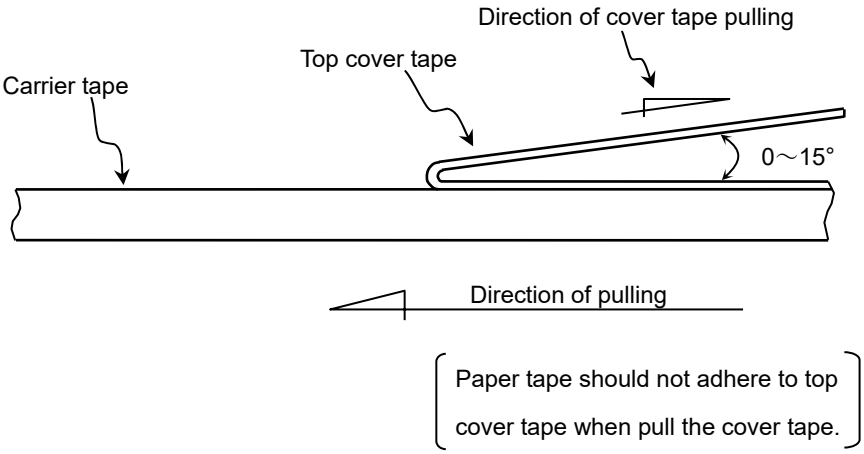
As for chip quantity and taping material of each product, please refer to detailed information on TDK web.

3. PERFORMANCE SPECIFICATIONS

3-1. Fixing peeling strength (top tape)

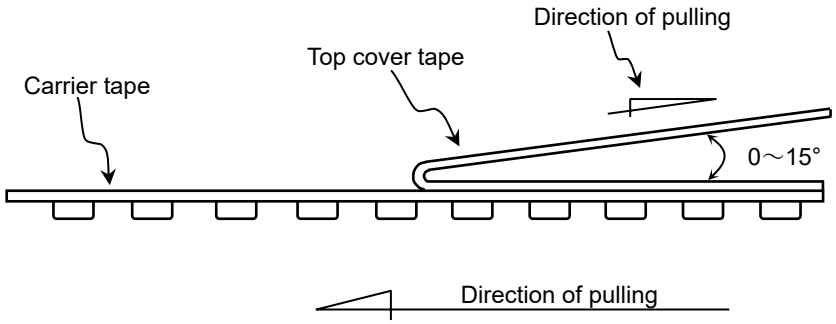
0.05 - 0.7N. (See the following figure.)

〈Paper〉



Paper tape should not adhere to top cover tape when pull the cover tape.

〈Plastic〉



3-2. Carrier tape shall be flexible enough to be wound around a minimum radius of 30mm with components in tape.

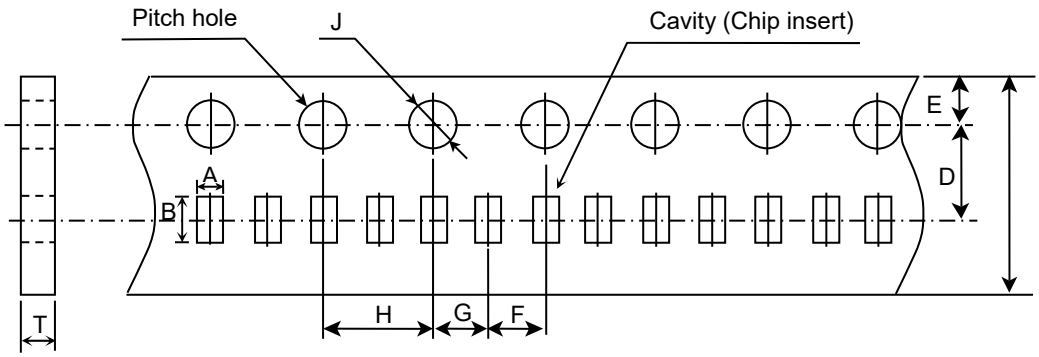
3-3. The missing of components shall be less than 0.1%

3-4. Components shall not stick to fixing tape.

3-5. The fixing tapes shall not protrude beyond the edges of the carrier tape not shall cover the sprocket holes.

Appendix 3

Paper Tape



(Unit : mm)

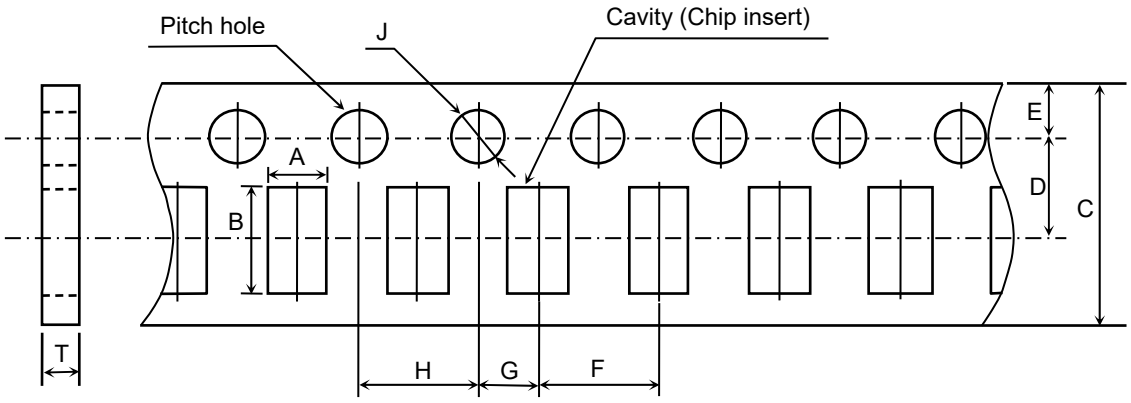
Symbol / Type	A	B	C	D	E	F
CGA2 [CC0402]	(0.65)	(1.15)	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	2.00 ± 0.05

Symbol / Type	G	H	J	T
CGA2 [CC0402]	2.00 ± 0.05	4.00 ± 0.10	Ø 1.50 $^{+0.10}_{0}$	0.60 ± 0.15

( ) Reference value.

Appendix 4

Paper Tape



(Unit : mm)

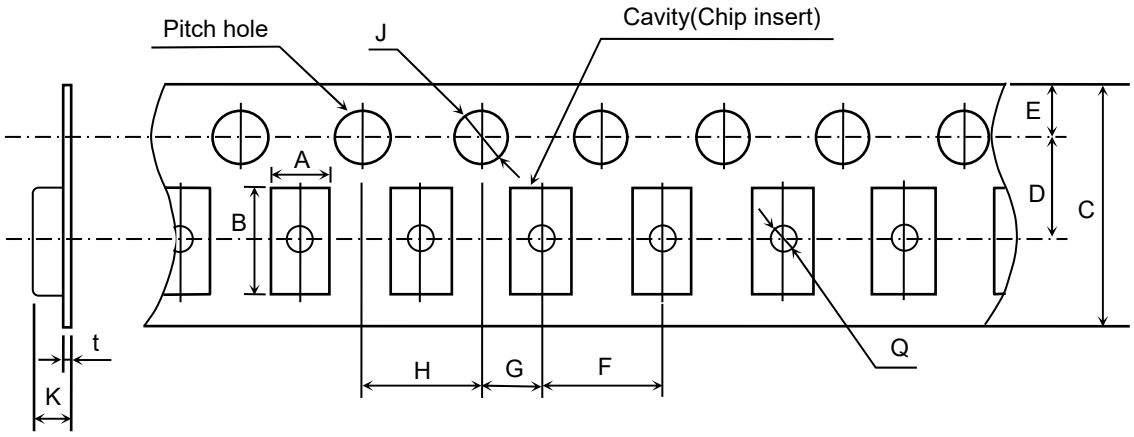
Symbol / Type	A	B	C	D	E	F
CGA3 [CC0603]	(1.10)	(1.90)	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
CGA4 [CC0805]	(1.50)	(2.30)				
CGA5 [CC1206]	(1.90)	(3.50)				

Symbol / Type	G	H	J	T
CGA3 [CC0603]	2.00 ± 0.05	4.00 ± 0.10	Ø 1.50 $^{+0.10}_{0}$	1.20 max.
CGA4 [CC0805]				
CGA5 [CC1206]				

( ) Reference value.

Appendix 5

Plastic Tape



(Unit : mm)

Symbol / Type	A	B	C	D	E	F
CGA4 [CC0805]	(1.50)	(2.30)	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
CGA5 [CC1206]	(1.90)	(3.50)	∗ 12.00 ± 0.30	∗5.50 ± 0.05		
CGA6 [CC1210]	(2.90)	(3.60)				

Symbol / Type	G	H	J	K	t	Q
CGA4 [CC0805]	2.00 ± 0.05	4.00 ± 0.10	Ø 1.50 $^{+0.10}_{0}$	2.50 max.	0.60 max.	Ø 0.50 min.
CGA5 [CC1206]						
CGA6 [CC1210]				3.40 max.		

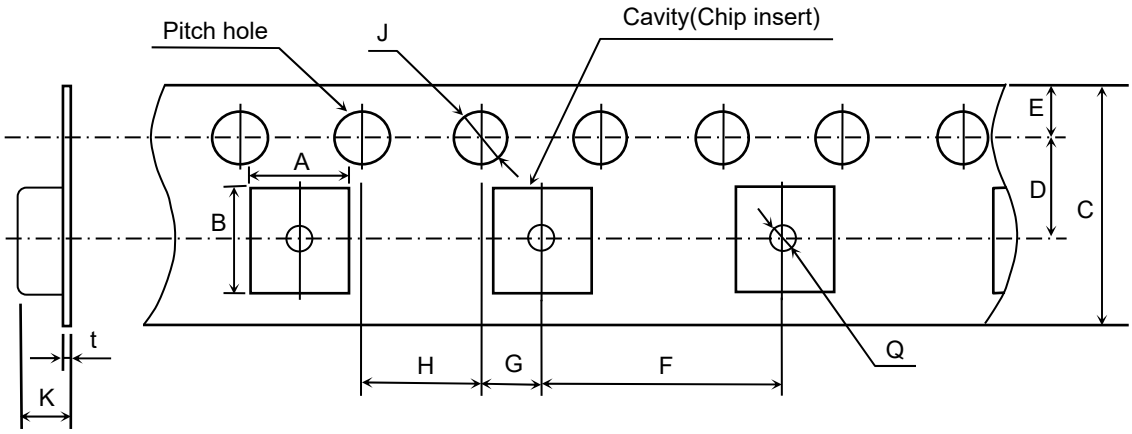
( ) Reference value.

Exceptionally no hole in the cavity is applied. Please inquire if hole in cavity is mandatory.

∗ Applied to 2.5mm thickness products.

Appendix 6

Plastic Tape



(Unit : mm)

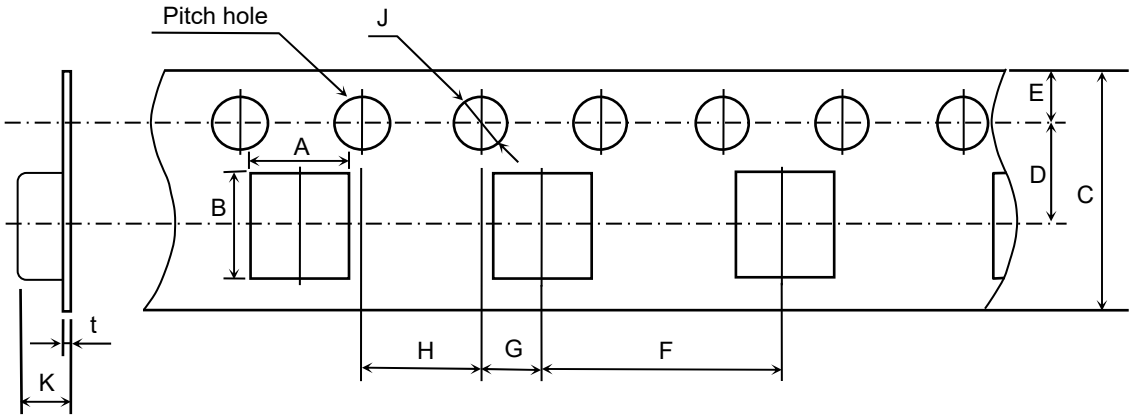
Symbol / Type	A	B	C	D	E	F
CGA7 [CC1808]	(2.50)	(5.10)	12.00 ± 0.30	5.50 ± 0.05	1.75 ± 0.10	8.00 ± 0.10
CGA8 [CC1812]	(3.60)	(4.90)				
CGA9 [CC2220]	(5.40)	(6.10)				

Symbol / Type	G	H	J	K	t	Q
CGA7 [CC1808]	2.00 ± 0.05	4.00 ± 0.10	Ø 1.50 $^{+0.10}_{0}$	6.50 max.	0.60 max.	Ø 1.50 min.
CGA8 [CC1812]						
CGA9 [CC2220]						

( ) Reference value.

Appendix 7

Plastic Tape



(Unit : mm)

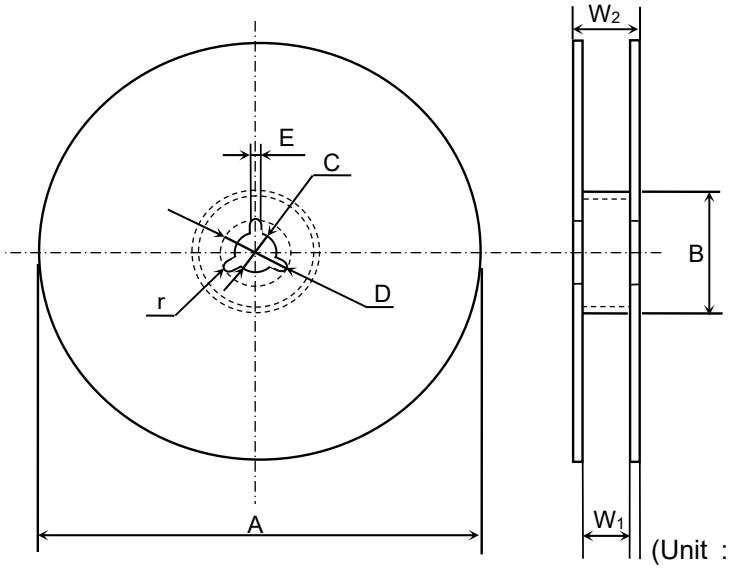
Symbol / Type	A	B	C	D	E	F
CGAD [CC3025]	(6.9)	(8.0)	16.0 ± 0.3	7.5 ± 0.1	1.75 ± 0.1	12.0 ± 0.1

Symbol / Type	G	H	J	K	t
CGAD [CC3025]	2.00 ± 0.05	4.00 ± 0.10	Ø 1.5 $^{+0.10}_{0}$	6.50 max.	0.60 max.

( ) Reference value.

Appendix 8

CGA2 [CC0402] ~ CGA6 [CC1210]
(As for CGA6 type, any thickness of the item except 2.5mm)
(Material: Polystyrene)



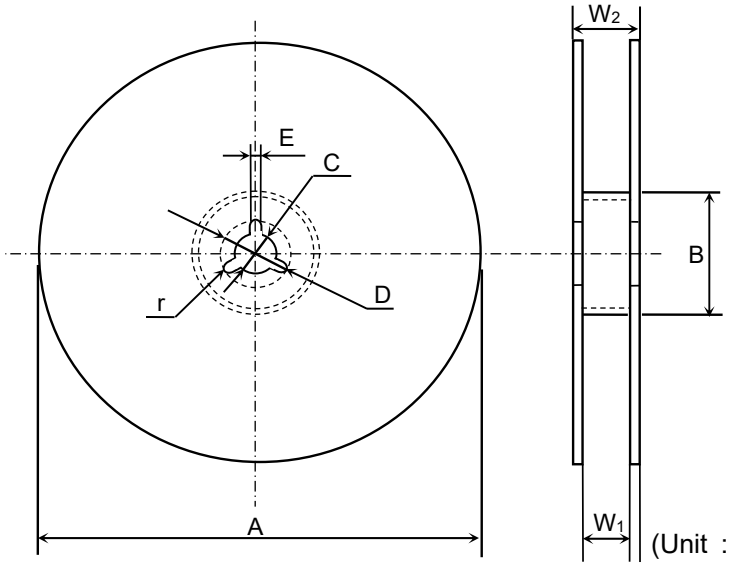
(Unit : mm)

Symbol	A	B	C	D	E	W_1
Dimension	Ø178 ± 2.0	Ø60 ± 2.0	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	9.0 ± 0.3

Symbol	W_2	r
Dimension	13.0 ± 1.4	1.0

Appendix 9

CGA6 [CC1210] ~ CGA9 [CC2220]
(As for CGA6 type, applied to 2.5mm thickness products)
(Material: Polystyrene)



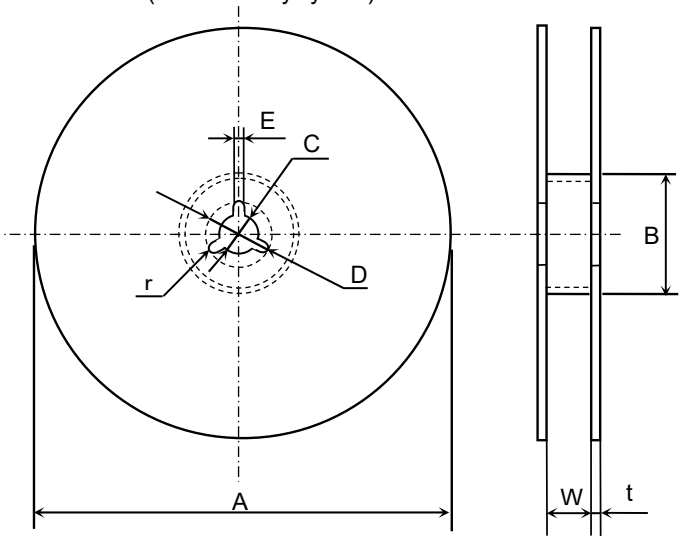
(Unit : mm)

Symbol	A	B	C	D	E	W_1
Dimension	Ø178 ± 2.0	Ø60 ± 2.0	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	13.0 ± 0.3

Symbol	W_2	r
Dimension	17.0 ± 1.4	1.0

Appendix 10

CGA2 [CC0402] ~ CGA6 [CC1210]
(As for CGA6 type, any thickness of the item except 2.5mm)
(Material: Polystyrene)



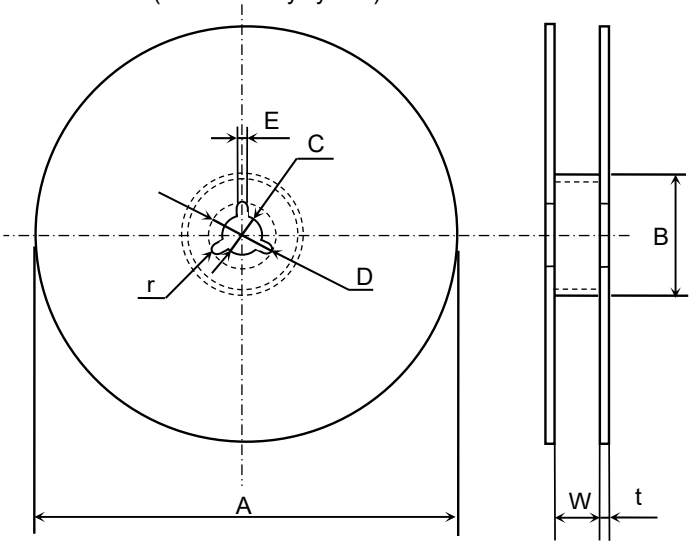
(Unit : mm)

Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	10.0 ± 1.5

Symbol	t	r
Dimension	2.0 ± 0.5	1.0

Appendix 11

CGA6 [CC1210] ~ CGA9 [CC2220]
(As for CGA6 type, applied to 2.5mm thickness products)
(Material: Polystyrene)



(Unit : mm)

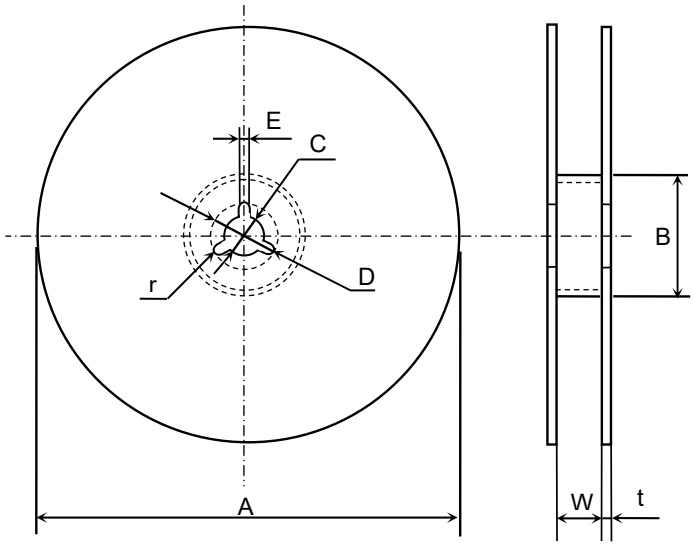
Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	14.0 ± 1.5

Symbol	t	r
Dimension	2.0 ± 0.5	1.0

Appendix 12

C7563 [CC3025]

(Material : Polystyrene)



(Unit : mm)

Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	17.5 ± 1.5

Symbol	t	r
Dimension	2.0 ± 0.5	1.0